

# FLOW 33

# FLOW 33 Ex

## Industrial induction flow meter in compact design without the display unit

The flow meter can be in full stainless design where the evaluation unit is located right on the flow meter sensor. The advantage: the possibility of using the meter in various technologies where the customer needs pulse or current signals from the meter for process management. Its applications can be found in all sorts of industries.

It can be selected from two types of meter, according to environmental classification. Application in standard environment and in potentially explosive atmospheres (EX design).

The flow meter is equipped with two information LEDs, indicating the state of the meter. Electrical connection is ensured through standard M12 connector, whereas in Ex design, by means of Amphenol C016 or Sealcon M23 connector.



## MAIN MERITS

- Setting via Bluetooth™
- Optional compact design with full stainless construction
- Very rigid construction
- Extensive variability of mechanical connection
- Wide choice of materials for liners and electrodes
- Status signalling with LEDs
- Maintenance-free operation
- Meter constructed into Ex environment with

I M2 Ex mb I

I M1 Ex ia I Ma

II 1G Ex ia IIC T6 Ga

II 1D Ex ia IIIC T85°C Da



**COMAC CAL**



# TECHNICAL DATA

Power	24V DC±15 % power with polarity reversal protection
Input power	4.2 VA
Electrical connection	through M12 (8-pin) connector
Design	compact
Maximum fluid temperature	90 °C (according to lining), for higher temperatures upon agreement with the manufacturer
Diameter Nominal	DN 4÷600 (other DN upon agreement with the manufacturer)
Lining material (lining maximum temperature)	Rubber (hard, soft, with potable water test certificate): DN 25÷DN 600 (T <sub>max</sub> 80 °C) PTFE: DN 10÷DN 80 (T <sub>max</sub> 150 °C for separate version), PVDF: DN 4÷DN 20, Rilsan: DN 25÷DN 600 (T <sub>max</sub> 90 °C for separate version) ETFE: DN100÷DN 600 (T <sub>max</sub> 150 °C), PFA, Ceramics (upon agreement with the manufacturer)
Electrode material	CrNi steel DIN 1.4571, Hastelloy C4, Titan, Tantalum
Frame	all-welded
Sensor material	flanged – stainless steel and structural steel with polyurethane coating sandwich, threaded, food grade – stainless steel
Process connection	sandwich (PN25 only) flanged DIN (EN1092) – carbon or stainless steel threaded (EN ISO 228-1) food grade (DIN 11851 fitting, clamp)
Pressure	PN10 (DIN), PN16 (DIN), PN25 (DIN), PN40 (DIN), PN64 (DIN), PN100 (DIN) 10K (JIS), 20K (JIS), 40K (JIS) 150lb (ANSI), 300lb (ANSI)
Measured fluid min. conductivity	20 µS/cm (at a lower conductivity, upon agreement with the manufacturer)
Flow meter measuring range (Q <sub>min</sub> /Q <sub>max</sub> )	unidirectional/bidirectional for 0.2÷12 m/s (1/60)
Flow meter accuracy	up to 0.5 %, repeatability up to 0.2 %
Pressure loss	negligible
Additional electrodes	grounding and detection electrodes for empty piping (DN 15÷DN 600)
Empty piping detection	DN 10÷DN 600
Display 2x LED	2x LED (meter's state is distinguished with 4 colours)
Setting	is done via Bluetooth (only for F33)
Outputs (passive)	OUT1 - impulse (max. 1,6 kHz, selectable constant) OUT2 - impulse (imp. constant as per OUT1)/status/flow-switch Analogue 4÷20 mA, adjustable range
Max. ambient temperature	55 °C
Flow sensor degree of protection	IP65, IP67, IP68

SANDWICH SENSOR



FOOD GRADE SENSOR



THREADED SENSOR

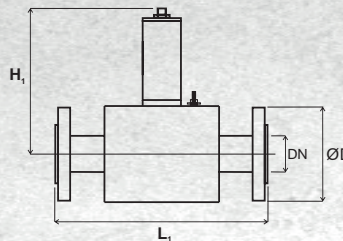


# FLOW RANGES

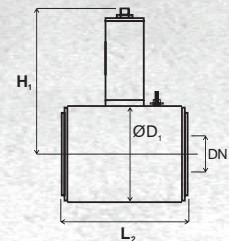
Instantaneous flow rate corresponding to flow velocity

Diameter nominal [mm]	Q <sub>min</sub> [m <sup>3</sup> /h] dle Q <sub>min</sub> /Q <sub>max</sub>	Q <sub>max</sub> [m <sup>3</sup> /h]
	1/60 (0,2 m/s)	– (12 m/s)
DN 4	0,01	0,6
DN 6	0,02	1,2
DN 8	0,04	2,2
DN 10	0,06	3,4
DN 15	0,13	7,6
DN 20	0,24	14,2
DN 25	0,35	21
DN 32	0,6	34
DN 40	0,9	54
DN 50	1,4	84
DN 65	2,4	144
DN 80	3,6	220
DN 100	5,6	340
DN 125	8,9	534
DN 150	13	760
DN 200	23	1350
DN 250	35	2115
DN 300	51	3050
DN 350	70	4150
DN 400	90	5426
DN 500	141	8480
DN 600	203	12200

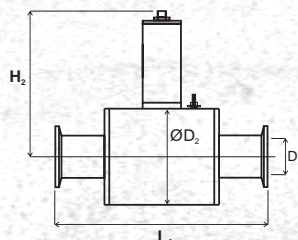
FLANGE  
(EN 1092)



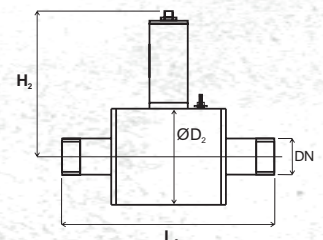
SANDWICH



CLAMP/FOOD THREAD  
(DIN32676/DIN11851)



THREAD  
(EN ISO 228-1)

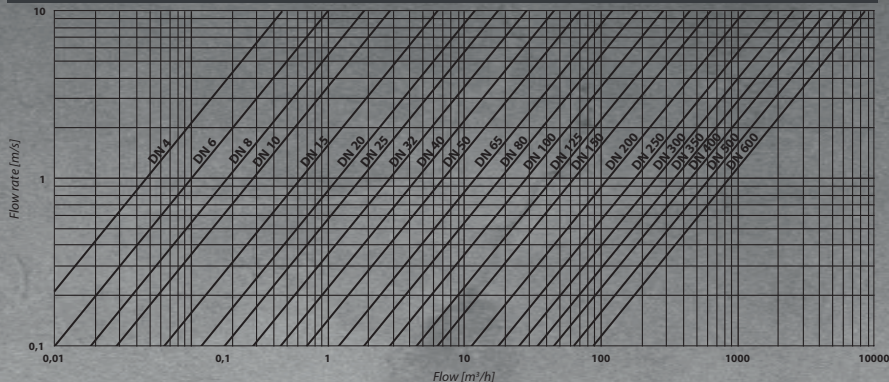


Constructional lengths can be modified upon agreement with the manufacturer.



# INDUSTRIAL FLOW METER FLOW 33 / FLOW 33 EX

## VOLUMETRIC FLOW VERSUS INSTANTANEOUS FLOW RATE DIAGRAM



## METER STATES DISPLAYED

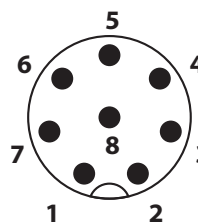
The state of the meter is continuously indicated by two LED indicators located in the cover plate of the evaluation unit (next to M12 connector).

The status of the meter indicated by LED indicators may be as follows:

LED 1	LED 2	Description	Current output
● green	–	The meter is in order and the flow is zero or negative (for single-direction measurement)	4 mA
● green	● flickering blue	The meter is in order and the flow is positive whereas the blue LED indicates the transmission of volumetric pulses	4÷20 mA
● green	● yellow	Empty measuring tube	<4 mA
● red	–	Meter is out of order, servicing needed	<4 mA
● red	● yellow	Meter is temporarily out of parameters	<4 mA
–	–	Supply voltage error	–

## M12 CONNECTOR PINOUT

**Standard M12 male connector on meter's body pinout:**  
8-pin M12 connector for 24 V DC±15 % power, pulse output and current loop



- PIN1 OUTPUT 2 Status/Puls (collector – positive potential)
- PIN2 OUTPUT 1 Puls (collector – positive potential)
- PIN3 OUTPUT 1 Puls (emitter – negative potential)
- PIN4 OUTPUT 2 Status/Puls (emitter – negative potential)
- PIN5 4÷20mA –
- PIN6 4÷20mA +
- PIN7 GND
- PIN8 +Vdd



## DIMENSIONAL TABLE

Connection [mm]	Constructional length [mm]					Outside diameter [mm]		Total height of Compact design [mm]	
						Sensor body		Flanged	Threaded
	Flanged	Sandwich (PN25)	Threaded (connection)	Food Thread	Clamp	Sandwich (PN25)	Food Thread		
DN	L1	L2	L3	L3	L3	D1	D2	H1	H2
4	–	–	157 (1/2")	–	–	–	70/-/-	-/146	150
6	–	–	157 (1/2")	–	–	–	70/-/-	-/146	150
8	–	–	157 (1/2")	–	–	–	70/-/-	-/146	150
10	200	90	193 (3/8")	179	189	51	70/-/-	146	150
15	200	90	196 (1/2")	172	182	51	70	146	150
20	200	90	206 (3/4")	176	182	61	80	146	155
25	200	90	206 (1")	186	182	71	90	151	160
32	200	90	233 (1 1/4")	197	189	82	100	156	165
40	200	110	256 (1 1/2")	220	210	92	116	161	173
50	200	110	261 (2")	231	217	107	136	169	183
65	200	130	–	upon agreement	upon agreement	127	151	179	191
80	200	130	–	upon agreement	upon agreement	142	177	186	204
100	250	200	–	–	–	168	–	199	–
125	250	200	–	–	–	194	–	212	–
150	300	200	–	–	–	224	–	227	–
200	350	200	–	–	–	284	–	257	–
250	450	–	–	–	–	–	–	300/-	–
300	500	–	–	–	–	–	–	325/-	–
350	550	–	–	–	–	–	–	355/-	–
400	600	–	–	–	–	–	–	385/-	–
500	600	–	–	–	–	–	–	–	–
600	600	–	–	–	–	–	–	–	–

Note: D - The outside diameter corresponds to the required pressure class and standards.



# FLOW 33 Ex



## Additional construction for Ex version

Power	24 V DC±15 % (Pi 1,904 W)
Electrical connection	through Amphenol C016 (7 Pin) connector for I M2 Ex Mb I and I M1 Ex ia I ma through Sealcon M23 (7 Pin) connector for II 1G Ex ia IIC T6 Ga and II 1D Ex ia IIIC T85 °C Da
Diameter nominal	DN 15÷200
Lining material	rubber (hard, soft, with potable water test certificate) PTFE
Outputs	pulse or frequency 5÷15 Hz, current loop 4÷20 mA or 0,2÷1 mA
Classification	<ul style="list-style-type: none"> <li>⊕ I M2 Ex mb I</li> <li>⊕ I M1 Ex ia I Ma</li> <li>⊕ II 1G Ex ia IIC T6 Ga</li> <li>⊕ II 1D Ex ia IIIC T85 °C Da</li> </ul>
Max. temperature of medium	40 °C
Max. ambient temperature	55 °C

The other parameters are consistent with technical data for FLOW 33.

It is an induction flow meter with optional full stainless steel construction designed for technological processes in industry where there are demanding requirements related to explosion hazard.

Due to its unique stainless steel construction, it is ideal for use where long service life is required also in extreme conditions. The meter is in compact design.

The meter is equipped with the pulse output with a variable impulse number or 5÷15 Hz output and 4÷20 mA or 0,2÷1 mA current loops.

### PRODUCT ORDERING CODE



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Exclusive partner:

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### FL33/DNxxx/A1/Bx/Cx/Dx/Ex/Fx/Gx/H1/I1/Jx

**DN (diameter nominal)**  
DN... 4÷600\*\*

**A (design)**  
A1... compact

**B (connection)**  
B1... flanged B5... clamp  
B2... sandwich B6... stainless steel flange SS304  
B3... threaded B7... stainless steel flange SS316  
B4... diary fitting

**C (pressure)**  
C1... PN10 (DIN) C5... PN64 (DIN) C9... 40K (JIS)  
C2... PN16 (DIN) C6... PN100 (DIN) C10... 150lb (ANSI)  
C3... PN25 (DIN) C7... 10K (JIS) C11... 300lb (ANSI)  
C4... PN40 (DIN) C8... 20K (JIS)

**D (lining)**  
D1... hard rubber D4... PTFE D8... PVDF  
D2... soft rubber D5... PFA D9... RILSAN  
D3... rubber with potable water test certificate D6... ceramics\* D7... ETFE

**J (oposit connector M12, 8 pin)**  
J1... yes  
J2... no

**I (measuring range Q<sub>min</sub>/Q<sub>max</sub>)**  
I1... 1/60

**H (power)**  
H1... 24V DC±15 %

**G (output)**  
G1... impulse/flow switch  
G2... imp./sw. + 4÷20 mA

**F (sensor degree protection)**  
F1... IP65  
F2... IP67  
F3... IP68

**E (electrodes)**  
E1... stainless steel 316 Ti  
E2... hastelloy C4  
E3... titanium  
E4... tantalum

\*Upon agreement with the manufacturer. \*\*DN 4, 6, 8 PVDF only, accuracy 1%, flow range 1/60

FLOW 33 Ex

### FL33Ex/DNxxx/A1/Bx/Cx/Dx/Ex/Fx/Gx/H1/I1/Jx/Kx

**DN (diameter nominal)**  
DN... 15÷200

**D (lining)**  
D1... hard rubber  
D2... soft rubber  
D3... rubber with potable water test certificate  
D4... PTFE

**K (Atex)**  
K1... I M2 Ex mb I  
K2... I M1 Ex ia I Ma  
K3... II 1G Ex ia IIC T6 Ga  
K4... II 1D Ex ia IIIC T85 °C Da

**J (oposit connector)**  
J1... yes  
J2... no

**H (power)**  
H1... 24V DC±15 % (Pi 1,904W)

**G (output)**  
G1... pulses G4... 5÷15 Hz  
G2... puls + 4÷20 mA G5... 5÷15 Hz + 4÷20 mA  
G3... puls + 0,2÷1 mA G6... 5÷15 Hz + 0,2÷1 mA

The other points of order code are consistent with order code of FLOW 33. Standard set include installation manual and calibration certificate. For other requirements, please contact the manufacturer directly.